



# THE COMPLEAT SCULPTOR

90 Vandam Street New York NY 10013  
212-243-6074 TCS@SCULPT.com  
800-9-SCULPT www.SCULPT.com

## ALUMA BLACK® A14 BRUSH-ON BLACKENER Instructions

ALUMA BLACK® A14 liquid is a room temperature blackening solution for all aluminum surfaces. Applied by brush-on techniques, the solution carries out a chemical reaction with the metal surface and forms non-dimensional black finish that is bonded to the surface. Recommended for blackening of engravings or small numbers of aluminum components. A clear, protective topcoat is normally used as a sealant over the A14 black finish.

### INSTRUCTIONS

1. Thoroughly clean and degrease parts to be blackened, using solvent cleaners that do not leave a residue.
2. Remove transparent surface oxide by abrasive blasting for best results.
3. Apply ALUMA BLACK A14 solution liberally with a sponge, brush or pump sprayer. Best results are obtained when the surface can be “lightly flooded” with the solution, accompanied by light rubbing action. A normal blackening reaction takes 10-60 seconds.
4. Rinse parts with clean water and force dry.
5. Excess sootiness may be removed by wiping with a soft cloth.
6. Apply a protective topcoat such as SATIN SHIELD® clear acrylic sealant or CLEARLOK® clear urethane sealant. Or, use a clear lacquer or paste wax.

### CAUTION

ALUMA BLACK A14 contains mineral acids. DO NOT TAKE INTERNALLY.

### READ MATERIAL SAFETY DATA SHEET BEFORE USING THIS PRODUCT.

**NOTE:** The information contained herein is provided in good faith and is believed to be correct as of the date hereof. However, the manufacturer makes no representation as to the comprehensiveness or accuracy of the information. It is expected that individuals receiving the information will exercise their independent judgment in determining its appropriateness for a particular purpose. Accordingly, the manufacturer will not be responsible for damages of any kind resulting from the use of or reliance upon such information. NO REPRESENTATIONS, OR WARRANTIES, EITHER EXPRESS OR IMPLIED, OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR OF ANY OTHER NATURE ARE MADE HEREUNDER WITH RESPECT TO THE INFORMATION SET FORTH HEREIN OR TO THE PRODUCT TO WHICH THE INFORMATION REFERS.

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Technical Support (212)367-7561  
www.SCULPT.com