



IN & OUT[™] Concrete Release Agent Concentrate

IN & OUT[™] water based concrete release agent concentrate was developed as an economical casting aid for releasing concrete from a variety of form surfaces including polyurethane rubbers. *IN & OUT*[™] provides a clean positive release and does not interfere with or affect surface detail. [Note: *In & Out* is not compatible with latex rubber.]

Simplify Your Production Casting Of Concrete With IN & OUT[™]

- **Environmentally Compliant**
Polyurethane Rubber, Wood, Steel,
Fiberglass, Aluminum, Plastic.
- **Will Not Stain, Damage Or
Soften Concrete Surfaces.**
- **Keeps Forms Clean - Does Not Build Up**
- **Works On A Variety Of Surfaces -**
- **Extends Mold Life**
- **Contains Bactericide To Minimize Odors**

Directions

IN & OUT[™] is mixed with water. The recommended dilution ratio is One Part *IN & OUT*[™] to Eight Parts Water (1 : 8). Mixing can be done by hand or slow speed mixer. Do not shake or agitate as this may cause product to foam.

How you dilute *IN & OUT*[™] (amount mixed with water, coverage and frequency of application) will depend on the concrete aggregate mix and the form material you are casting into. For example, when casting concrete with a low grit/high sand content (minimal abrasion) into a polyurethane mold, the mix ratio of *IN & OUT*[™] to water can be 1 : 8.

Mix only amount needed for one day. Mixture may separate after 24 hours. Re-mix to a uniform consistency and apply.

Application – Apply *IN & OUT*[™] thoroughly with brush, roller or spray each time prior to casting concrete. Do not allow release agent to puddle. Spraying pressure should be 25 psi (172 kPa) or higher. For uniform spray applications of release agent, flat spray tips are suggested.

Caution: Do Not Over Apply. Applying too much release agent will cause “wormtracks”, “bugholes” or pitting on casting surface. If you experience this, dilute *IN & OUT*[™] further by adding more water. Concrete can be cast immediately or several hours following application of release agent.

Rates Of Coverage - When mixed with water in a ratio of 1 gallon *In & Out*[™] to 8 Parts water, the coverage is: 9,000 sq. ft. (836.1 m²) on polyurethane, silicone, metal or plastic forms; 4,500 sq. ft. (418.1 m²) on treated wooden forms.

Quality Standards Of Compliance: *IN & OUT*[™] meets U.S. Army Corps Of Engineers CE-204, Section 7.10, Section 3-03-K and CE 1401.1, Section 17.4. Meets California SCAQMD Rule 1113-90 for VOC regulations.

The Material Safety Data Sheet (MSDS) for this or any other product should be read prior to use and is available at www.SCULPT.com. All Smooth-On products are safe to use if directions are read and followed carefully.

Call Us Anytime With Questions About Your Application.

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Visit Us At Our Website: www.SCULPT.com

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